

Quick Reference Guide

Illumination and Scanning

The DE23 micro embedded scanner is equipped with a bright white LED illumination light and a Red aiming LED. The aiming LED should be targeted over the code to be read. The aiming LED does not need to be centered on the code and the reader can read codes anywhere in its field of view. Examples of aiming which will result in good reads are shown below:



Basic Specifications

READING PERFORMANCE

IMAGER SENSOR	VGA: 640 x 480 pixels
ILLUMINATION	White LEDs
AIMING	Red square dot LED
PRINT CONTRAST RATIO (MIN)	35% min ratio
FIELD OF VIEW	37.8° H x 28.8° V
READING ANGLE	Tilt: 360°, Pitch: +/- 45°, Skew: +/- 45°
READING INDICATORS	Beeper, HW output

READING RANGES

TYPICAL DEPTH OF FIELD	Minimum distance determined by symbol length scan angle, printing resolution, contrast, and ambient light dependent. 1D / 2D CODES
	100% UPC: 5.5 to 28 cm / 2.1 to 11 in
	5 mils Code 39: 6.1 to 13.0 cm / 2.4 to 5.1 in
	13 mils EAN-13: 5.5 to 39.0 cm / 2.2 to 15.4 in
	20 mils Code 39: 6.0 to 38.0 cm / 2.4 to 15 in
	10 mils DataMatrix: 6.0 to 13.0 cm / 2.4 to 5.1 in

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Model: DE23-003, DE23-004

Manual Version 1.02

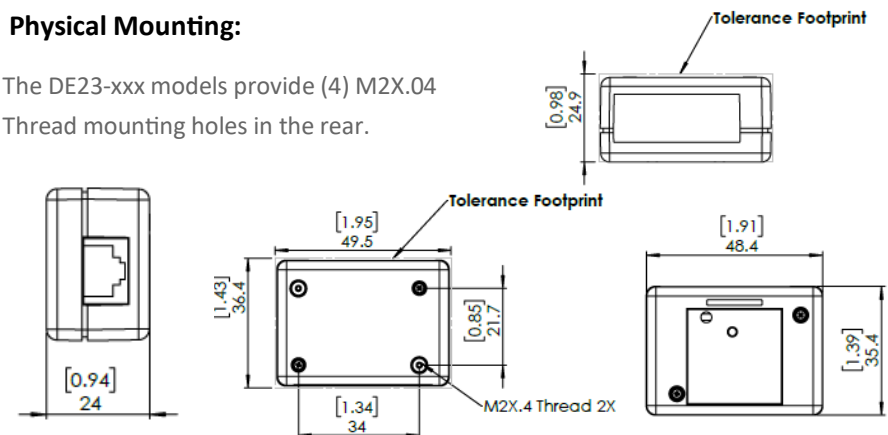


The Diamond Technologies DE23 is a micro enclosed embedded 1D/2D image based barcode scanner designed for integration into OEM equipment such as Lab instrumentation, Medical Devices, Kiosks, Automated machines, and customer facing applications. This compact, reliable, barcode scanner provides image based reading of all standard 1D and 2D barcodes. The reader includes a bright white illumination LED and a bright red aiming pattern.

The reader includes patented, highly accurate, decode software libraries. The reader's decoded output is provided to the host system through either USB, or RS232 interface depending on model. The reader's hardware and software has been designed for the user to easily integrate the scanner into a host system. This guide provides the basic instructions for that integration.

Physical Mounting:

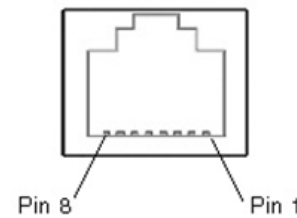
The DE23-xxx models provide (4) M2X.04 Thread mounting holes in the rear.



Electrical and Communication Connections:

The DE23 provides a side mounted RJ45 connector for power and communications. The connections on this along with power requirements are seen below for specific models. The default RS232 communication parameters are 115K Baud, No Parity, 8 Data Bit, 1 Stop bit.

Side mounted RJ45 Connector



DE23-003 USB Model

PIN	Connection
1	USB D+
2	USB D-
3	GND
4	NC
5	NC
6	+5VDC
7	POWER_ON
8	HW_TRIGGER

DE23-004 RS232 Model

PIN	Connection
1	RTS
2	HW_TRIGGER
3	GND
4	RXD
5	TXD
6	+5VDC - +24VDC
7	POWER_ON
8	CTS

An accessory RS232 communications cable [PN# CAB-DSE-002](#). Or an accessory USB communications cable [PN# CAB-DSE-001](#) can be purchased from Diamond Technologies. www.diamondt.com

Programming

Note if you are using the USB version of the DE23 it is important to install the USB device driver before plugging the DE23 into your system. The driver is available from Diamond Technologies.

The DE23 supports several interface modes when operating as a USB device. The modes can be configured in the scanner via programming barcodes or through the scanners’ programmatic interface. The most common interfaces are USBCOM where the scanner operates as a USB serial interface and keyboard where the scanner operates as a keyboard input device. The following programming barcodes can be used to set these interfaces.



USB Keyboard



USB Serial

The DE23 can be configured either using barcode programming labels or through a programmatic interface. The programmatic interface allows the scanners configuration to be changed via simple commands from the host processor. See the programming manual for more information on programmatic interface. The DE23 can also operate in several operating modes. These include a trigger mode in which the DE23 will start its’ reading phase on receiving a trigger and presentation mode in which the sensing of motion in the DE23’s field of view will start the reading phase. The following barcode labels can be used to change the scanners operating mode as desired. Additional operation modes can be set by seeing the settings in the programming guide.



Presentation Mode



Manual Trigger Mode

The scanner can also be easily triggered by sending the below trigger command via USB or serial communications to the reader:

Command: {SYN}T{CR}
where SYN = Hex code 0x16 and CR is Hex code 0x0d

On sending the above command to the scanner the scanners illumination and LED lights will come on and the scanner will begin to look for and read a barcode. On reading a barcode the LED illumination and aiming lights will go off. If the scanner does not read a barcode, barcode reading can be terminated by sending the scanner the following deactivation trigger:

Command: {SYN}U{CR}
Where SYN is the Hex code 0x16 and CR is the Hex code 0x0d

Default operating mode

The default code is provided below. This will revert the scanner into it’s default configuration.



Activate Custom Defaults